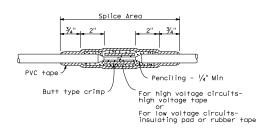
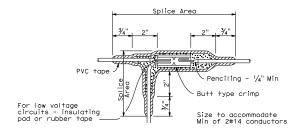


Between 1 free-end and 1 through conductor

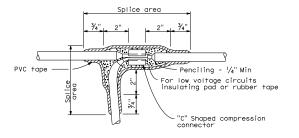


TYPE "S" SPLICE
Between 2 free-ends



9

TYPE "ST" SPLICE



TYPE "T" SPLICE
For 3 free-ends

NOTES:

- 1. Dimensions are minimum.
- 2. Rubber tapes shall be rolled after application.

INSULATION METHODS

Low Voltage Circuits (0-600 V)

METHOD "B"

- Completely cover the splice area with electrical insulating coating and allow to dry.
- Apply 2 layers of electrical insulating pad with minimum thickness of /8" each layer or 2 layers, half lapped, synthetic oil resistant, self fusing rubber tape.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- 4. Cover entire splice with electrical insulating coating and allow to dry.

High Voltage Circuits (Over 600 V)

- Completely cover the splice area with electrical insulating coating and allow to dry.
- 2. Apply high voltage tape to a minimum thickness equal to original insulation.
- 3. Apply 3 layers half lapped polyvinyl chloride tape.
- Cover entire splice with electrical insulating coating and allow to dry.

STATE OF CALIFORNIA
DEPARTMENT OF TRANSPORTATION

ELECTRICAL SYSTEMS (SPLICING DETAILS)

NO SCALE

ES-13A